



WestRock Packaging Systems, LLC

SINGLE LEVEL BILL OF MATERIAL

Date Printed: 3/26/2019 3:17:19PM

ASSEMBLY NUMBER: U5027372M

ASSY, OPERATOR PANEL

REVISION LEVEL: ?

BOM SEQ	COMPONENT PART NUMBER	DESCRIPTION	QUANTITY	UOM	REV	ENG SEQ
000		***** ***** FOR THE FOLLOWING MACHINES ***** 1250M ***** ***** OPERATOR CONTROLS ***** COPIED: U5026017M ENGR: T. COOKE ***** USE SEQ.#72000 THRU 75999 ONLY ***** ** REFERENCE DRAWINGS ** ELECTL PANEL & OPER PANEL ***** ***** * MAIN OPERATOR'S PANEL * **** & ASSD. PRTS. **** ***** **** ENCLOSURE ***** MOUNT ON THE TOP OF MACHINE FRAME-FIXED LOCATION SWIVEL	1.00	EA	-	
001	U5011513M-002	OPERATOR ENCL, MOD FOR VDP40.3	1.00	EA	-	
002	U5011516P	BRACKET, OP ENCLSR SUPT	1.00	EA	?	72230
003	U5011306P	DOOR PANEL, OP ENCLOSURE	1.00	EA	-	72240
004	U5012094P	ACCESSORY HANDLE KIT ***** *** CONTROL T.B. **** *****	1.00	EA	-	72250
005	09-035258-2135-0	TERML BLCK,FEED THRU SNGL LVL	30.00	EA	A	72410
005A	U5012364P	TERMINAL MARKERS,QTY AS PIECES	30.00	EA	A	
006	09-035259-2135-0	END PLATE	2.00	EA	-	72420



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007	09-035271-2135-0	END BRACKET	2.00	EA	-	72430
008	09-029527-0000-0	DIN RAIL, TRACK	1.00	EA	-	72440
009	09-035260-2135-0	JUMPERS 10 POLE / 10 PER BOX	2.00	EA	-	72470

		* DISPLAY & ASSD. PRTS. *				

010	U5017106P	CONFIG PC CFG-VPN01L1-NN-NN	0.00	EA	?	72505
011	U5013654P	CABLE, BOSCH VPB TO VDP, 2REQ	2.00	EA	?	72510
012	U5013651P	DISPLAY, BOSCH, VDP40.3, 15" TOUCH	1.00	EA	?	72515
013	U5003737P	USB FLASH DRIVE	1.00	EA	C	72520
014	U5026161P	REMOTE DESKTOP SOFTWARE WINDOWS	1.00	EA	-	
014A	U5014400P	SW, HMI, FACTORY TALK SE RT	1.00	EA	-	
015	09-034110-2160-0	18-3 CORD SHIELDED	1,800.00	IN	-	72550

		****COMM. EQUIPMENT****				

016	09-036089-2060-0	AC OUTLET WEID DOUBLE	0.00	EA	B	72630
017	U5009299P	RJ45-M12 ETHERNET CABLE 20m	1.00	EA	-	72645

		PUSH BUTTONS/INDICATORS				
		***** FOR 8 HOLES *****				
		HOLE LAYOUT AS FOLLOWS:				
		1 2 3 4 5 6 7 8				

018	U5000747P	CIRCULAR E-STOP LEGEND PLATE	1.00	EA	-	72770
019	U5000764M	NAMEPLATE, OPERATOR STATION	1.00	EA	-	72775
		***** HOLE #1 *****				
		"EMERG. STOP."				



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BOM SEQ	COMPONENT PART NUMBER	DESCRIPTION	QUANTITY	UOM	REV	ENG SEQ
020	U5004762P	PB E-STOP RED LED LAMP	1.00	EA	-	72820
020A	U5026012P	EMERGENCY STOP PUSHBUTTON PADLOCKING	1.00	EA	-	
021	09-032501-2123-0	CONTACT BLOCK, 1 NO, 1 NC	1.00	EA	-	72850
		***** HOLE #2 ***** "DRIVE POWER ON"				
022	U5004763P	PB GREEN LED LAMP W/GUARD	1.00	EA	A	72920
		***** HOLE #3 ***** "LIGHT CURTAIN // EN DIS"				
023	U5019813M	NAMEPLATE, LH/RH LIGHT CURT'N	1.00	EA	?	72937
024	U5000908P	KEYSWITCH	1.00	EA	-	72940
		***** HOLE #4 ***** "CYCLE STOP"				
025	U5004764P	PB RED LED LAMP NO GUARD	1.00	EA	-	72980
		***** HOLE #5 ***** "RUN"				
026	U5004763P	PB GREEN LED LAMP W/GUARD	1.00	EA	A	73020
		***** HOLE #6 ***** "JOG"				
027	U5004765P	PB BLUE LED LAMP NO GUARD	1.00	EA	-	73070
		***** HOLE #7 ***** "RESET"				
028	U5004766P	PB AMBER LED LAMP NO GUARD	1.00	EA	-	73120
		***** HOLE #8 ***** "Trapped Key"				
028A	U5026006P	TRAPPED KEY INTERLOCK	1.00	EA	-	
028B	U5026007P	TRAPPED KEY, KEY CODE AA	1.00	EA	-	
029	09-026476-0000-0	BUTTON CLOSING OPER SS	1.00	EA	-	73170
		** SAFETY RELAY **				
030	U5003675P	SAFETY RELAY, AB 440RN23132	0.00	EA	?	73185



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BOM SEQ	COMPONENT PART NUMBER	DESCRIPTION	QUANTITY	UOM	REV	ENG SEQ
		***** TWO HAND JOG PENDANT *****				
031	U5016207P	TWO HANDED JOG PENDANT	1.00	EA	-	
032	U5016208P	TWO HANDED JOG PENDNT HOLDER	1.00	EA	-	
033	U5016209P	PNOZ S6 24VDC 3 NO 1 NC	1.00	EA	-	
034	U5027241P	CONNECTOR SET, 10 PIN, CABLE TO PANEL	1.00	EA	-	
035	U5027419P	CABLE GLAND HC-B-G-M20-PLRBK FOR HOUSING	1.00	EA	-	
036	U5027418M	ADAPTER PLATE, OPERATOR PANEL	1.00	EA	-	
037	U5027420P	O RING, DUROMETER, 3" ID	1.00	EA	B	
050		*****	1.00	EA	-	

		***** REVISIONS *****				

		00-REV.JULY.05.2017				
		SEQ 10 WAS QTY 1, MOVED TO ELECT PANEL BOM				
		*****TMC*****				
		00-REV.AUG.21.2017				
		SEQ 36 WAS ADDED				
		*****TMC*****				
		2019-09-07				
		ADDED SEQ 037				
		*****B. DOLLAR*****				

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END OF DETAILS